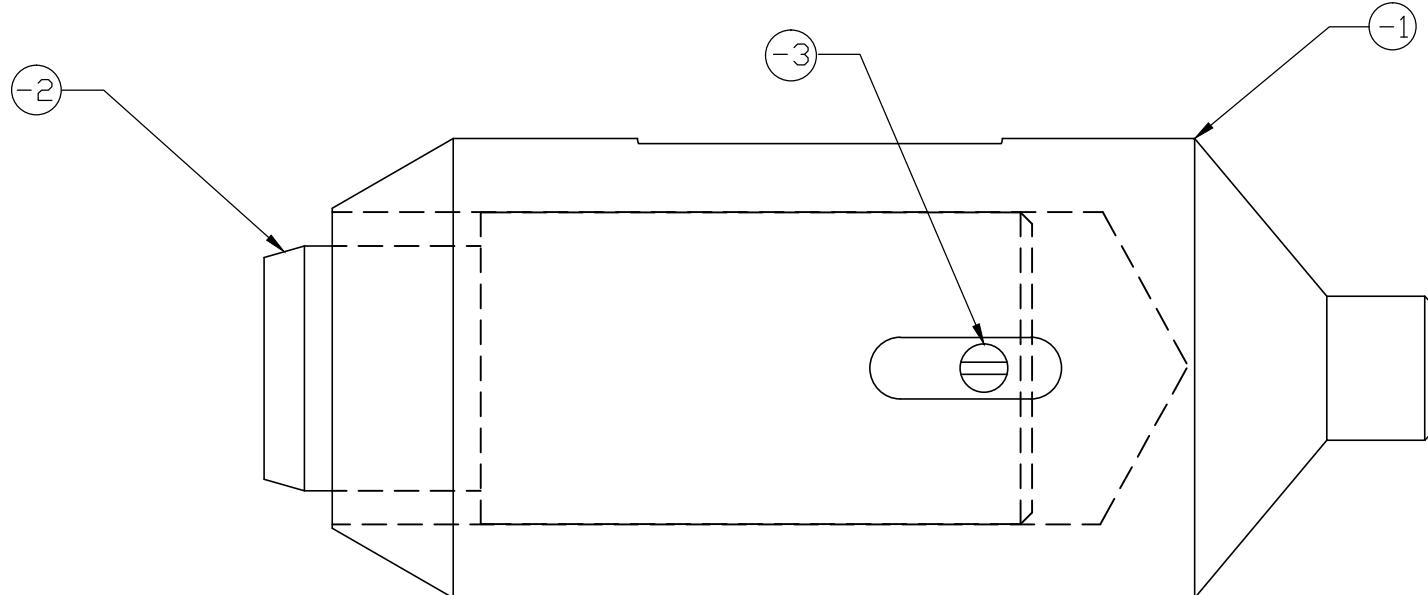


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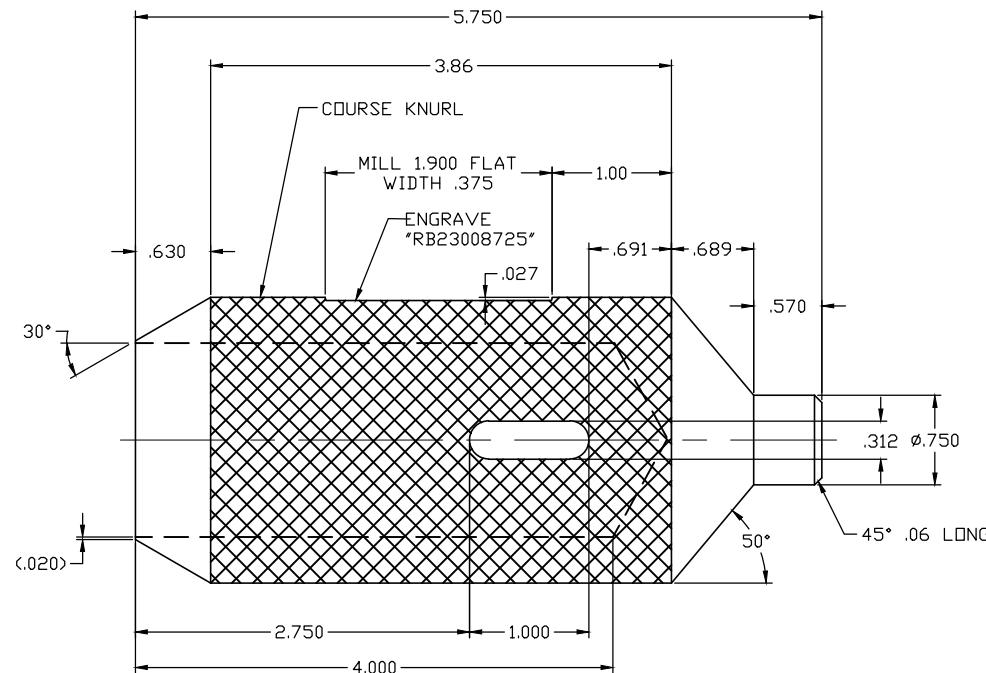
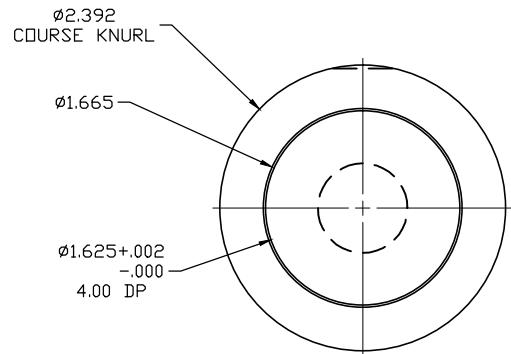
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	MADE ASSEMBLY SHEET. -1 CH'D KNURL DIM WAS 3.861 IS 3.86.	11-6-06		APPROVED
B	CHANGED -1 ANGLES FROM 15° & 48°, AND ADDED .02 LIP & ENGRAVING FLAT.	12-22-06		APPROVED
C	MADE ASSEMBLY SHEET. -1 CH'D KNURL DIM WAS 3.861 IS 3.86.	2/13/13	BIM	GE
1	-1 CH'D O.D. DIM WAS 2.500 IS 2.392, ADDED DEPTH AND LOCATION TO ENGRAVING FLAT.	6/25/13	CFS	DW



 RED BARN MACHINE	
TITLE	
NO.5 BRG INST. DRIFT	
DWG NO.	RB23008725
REV 1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 X ± .1	
METRIC REF. .XXmm ± 1mm FRACTIONS ± 1/32 ANGLES ± 5°	
APPROVED HEAT TREAT FINISH	
DRAWN BY: RUIZ <i>D Ruiz</i>	
SPEC	
USED ON MODEL	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	NTS
DATE	2/13/13
SHEET 1 of 4	

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
B		CHANGED -1 ANGLES FROM 15° & 48°, AND ADDED .02 LIP & ENGRAVING FLAT.		12-22-06		APPROVED
C		-1 CH'D KNURL DIM WAS 3.861 IS 3.86.		2/13/13	BIM	GE
1		-1 CH'D O.D. DIM WAS 2.500 IS 2.392, ADDED DEPTH AND LOCATION TO ENGRAVING FLAT.		6/25/13	CFS	DW



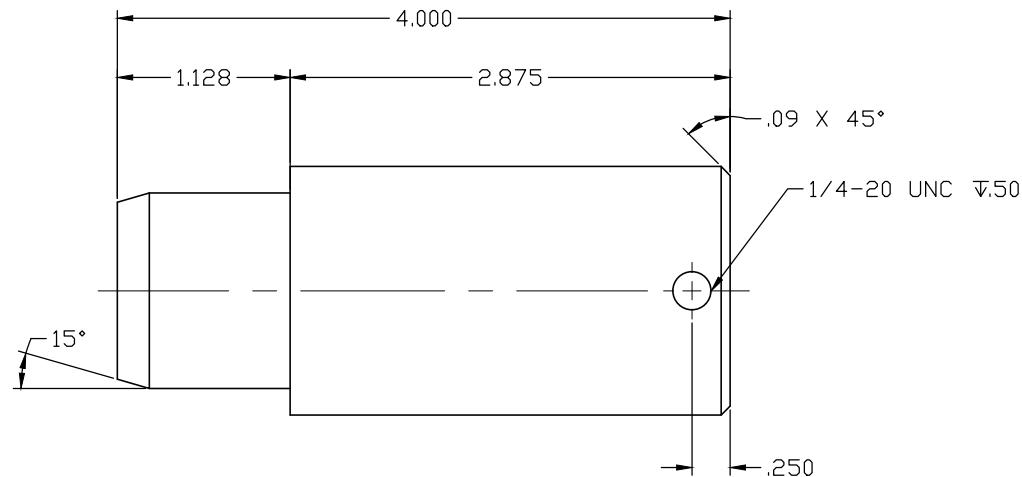
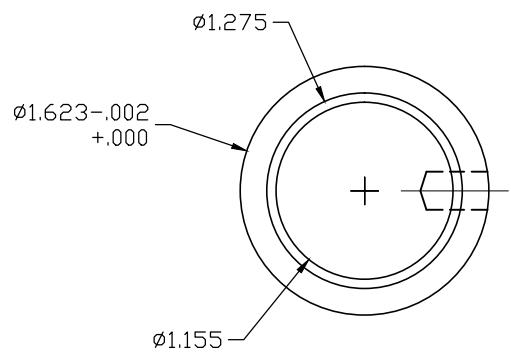
BODY

(-1)

RED BARN MACHINE		REV 1
TITLE NO.5 BRG INST. DRIFT		
DWG NO.	RB23008725-1	REV 1
UNLESS OTHERWISE SPECIFIED		
DIMENSIONS ARE IN INCHES		
TOLERANCES ON: DEIMALS .XX±.005 .XXmm±.1mm METRIC REF.		
XX ± .005 .XXmm ± .1mm		
XX ± .01 .XXmm ± .025 FRACTIONS ± 1/32		
X ± .1 ANGLES ± 5°		
SPEC		
HEAT TREAT RC 35-45		
FINISH BLACK OXIDE		
USED ON MODEL		
SCALE	NTS	DATE 2/13/13
SHEET 2 of 4		

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REV		DESCRIPTION		DATE	INITIAL	APPROVED



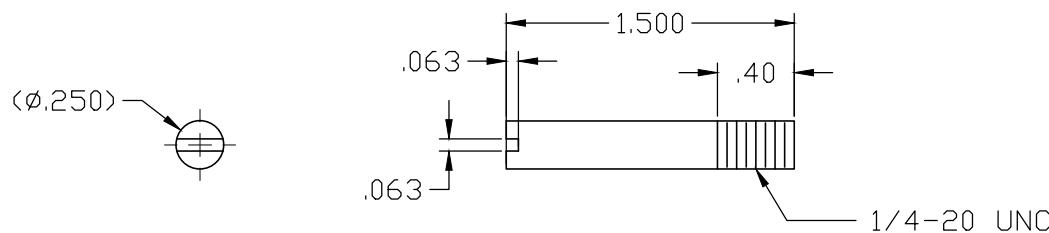
PUSHER

(-2)

 RED BARN MACHINE	
TITLE	
NO.5 BRG INST. DRIFT	
DWG NO. RB23008725-2	
REV 1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: METRIC REF. DECIMALS .XXmm ± .1mm XXX ± .005 .XXmm ± .1mm XX ± .01 FRACTIONS ± 1/32 X ± .1 ANGLES ± .5°	
DRAWN BY: RUIZ APPROVED  HEAT TREAT RC 35-45 FINISH BLACK OXIDE	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	NTS
DATE	2/13/13
SHEET	3 of 4

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REV		DESCRIPTION		DATE	INITIAL	APPROVED



SCREW

(-3)

RB RED BARN MACHINE					
TITLE NO.5 BRG INST. DRIFT					
DWG NO.	RB23008725-3				
REV	1				
UNLESS OTHERWISE SPECIFIED					
DIMENSIONS ARE IN INCHES					
TOLERANCES ON: METRIC REF.					
DECIMALS .005	XXmm $\pm$ .1mm				
XXX $\pm$ .005					
XX $\pm$ .01	FRACTIONS $\pm$ 1/32				
X $\pm$ .1	ANGLES $\pm$ 5°				
DRAWN BY: RUIZ					
APPROVED D. Weil					
HEAT TREAT					
FINISH BLACK OXIDE					
SPEC					
USED ON MODEL					
SCALE	NTS	DATE	2/13/13	SHEET	4 of 4